

Acrylic primer 6+1 START

(art. 101-0900)

Description:

Universal acrylic primer-filler «START» for the repair of body parts using the "wet on wet". Primer effectively isolates the repair surface for further coating of paint, with intermediate drying is not required. The dried primer can be sanded both "on dry" and "on wet".

Properties primer:

- very good filling properties;
- fine isolation properties;
- very fast drying.

Technical data:

VOC content: 2004/42/IIB(c)(540) 487

Primer Start:

















Shelf life: 12 months Density: 1,40 g/cm³ Color: grey

Hardener standard 120-0150:

Shelf life: 12 months Density: 1,00 g/cm³ Color: colourless/slightly yellow

Note: possible light coloration of the hardener doesn't affect the shade of the finishing coat.

Application:

	Cleaned, dried, degreased and sanded		
	Mixing primer (A) and hardener (B) in a ratio 6:1. Primer 900ml + hardener 150ml		
	Spray viscosity, DIN 4 (at +20°C)		
	Pot life - up to 1 hour		
"wet on wet" version		"sand" version	
	Nozzle diameter 1.2 mm		Nozzle diameter 1.6-1.8 mm
	1 normal coat		2-3 normal coats
	Film thickness 30-40 µm		Film thickness 60-120 µm
	Next coats after 15-20 min. (at +20°C)		Flash-off between coats 5-7 min. (at +20°C), sanding after 3-4 hours (at +20°C)
			Drying time 20 min. (spray-booth at +60°C)
			Sand dry with P360-P500
			Sand wet with P800 - P1200
	Recoat with solvent-based topcoats		