

Acrylic primer 5+1 CLASSIC

(art. 102-0800)

v.12/02/2014

Description:

2K HS acrylic primer-filler «Classic» for the repair of body parts of vehicles. Applicable for alignment/isolate surface, filling the pores and scratches. Compatible with any acrylic products. Provides excellent adhesion and easy to sand.

Properties primer:

- very fast drying;
- good filling properties;
- easy to sanding.

Technical data:

VOC content: 2004/42/II B(c)(540) 540

Primer Classic:














Shelf life: 12 months Density: 1,65 g/cm³ Color: white/grey/black

Hardener standard 120-0150:

Shelf life: 12 months Density: 1,00 g/cm³ Color: colourless/slightly yellow

Note: possible light coloration of the hardener doesn't affect the shade of the finishing coat.

Application:

| | |
|---|---|
|  | Sanding with P220-P280 |
|  | Cleaned, dried, degreased and sanded |
|  | Mixing primer (A) and hardener (B) in a ratio 5:1. Primer 800ml + hardener 160ml + less than 80ml solvent |
|  | Spray viscosity 23 sec., DIN 4 (at +20°C) |
|  | Pot life - up to 1.5 hours at 20°C |
|  | Nozzle diameter 1.6-1.8 mm |
|  | 2-3 normal coats |
|  | Film thickness 80-100 µm |
|  | Flash-off between coats 5-10 min. (at +20°C) |
|  | Drying time 40 min. (infrared drying at +60°C) |
|  | Drying time (at +20°C) – 6-8 hours |
|  | Sand dry with P240–P400 |
|  | Sand wet with P800 - P1200 |